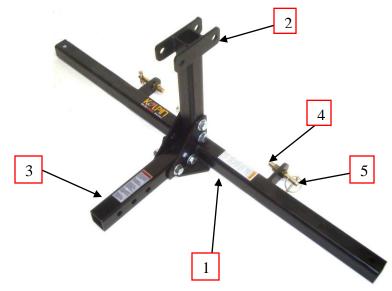




ATB48/60 – KOLPIN TOOLBAR

Rev. 1

NO.	Description	QTY.
1	MAIN WELDMENT	1
2	VERTICAL WELDMENT	1
3	HITCH TUBE	1
4	DRAW PIN ASSEMBLY	2
5	LYNCH PIN	2
6	5/8" X 4.00" HEX HEAD BOLT	4
7	5/8" NYLON NUT	4
8	5/8" WASHERS	8
9	5/8" 3.00" BENT HITCH PIN`	1
10	R-CLIP	1

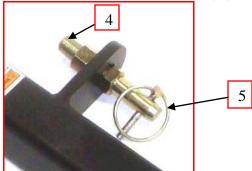


ASSEMBLY:

1. PLACE THE VERTICAL TUBE (#2) INTO THE MAIN WELDMENT (#1). ATTACH USING (2) 5/8" X 4.00" HEX HEAD BOLTS, (4) WASHERS, AND (2) NYLON NUTS.

2. NEXT, PLACE THE HITCH TUBE (#3) INTO THE BRACKET AS SHOWN ABOVE, AND ATTACH USING THE (2) 5/8" X 4.00" HEX HEAD BOLTS, (4) WASHERS, AND (2) NYLON NUTS.

3. NOW, ATTACH THE DRAW PINS (#4) TO THE TABS ON THE MAIN WELDMENT (#1). BE SURE THE SMALLER OF THE TWO NUTS IS ON THE OUTSIDE OF THE TAB AS SHOWN BELOW. THE LOCK WASHER IS PLACED ON THE INSIDE PART OF THE TAB. TIGHTEN SECURELY MAKING SURE THE HOLE LOCATION IS VERTICAL TO ALLOW EASY PLACEMENT OF THE LYNCH PIN (#5), ALSO SHOWN BELOW.



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